

PRATT & WHITNEY CANADA

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PW207C S/N : PCE-BH0029 OVERHAUL TEST RECORD
DYNO BASED UNINSTALLED PERFORMANCE
P28 V02.05.07 UJUNPW207PRODV5

2 OCT 2020 BUILD SPEC.: 1068
TEST CELL : 05-05

TESTED AS PER OH MANUAL REV () APPLICABLE SB :
FINAL VANE FLOW CLASSES FIRST STAGE : 3.74
SECOND STAGE : 9.28

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PERFORMANCE DATA SPEC ACTUAL SPEC ACTUAL

S.L.S. STD. DAY POWER, (SHP) 380. 380. 416. 416.
TRIMMED MGT, DEG R 1699 1734
DERIVED T4.4, DEG R 1740 1775
GAS GEN SPEED, RPM 51500 52100
SFC, LB/HR SHP @ 18400 BTU/LB 0.642 0.630 0.609

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PERFORMANCE DATA SPEC ACTUAL SPEC ACTUAL

S.L.S. STD. DAY POWER, (SHP) 500. 500. 550. 550.
TRIMMED MGT, DEG R 1819 1865
DERIVED T4.4, DEG R 1845 1885
GAS GEN SPEED, RPM 53500 54400
SFC, LB/HR SHP @ 18400 BTU/LB 0.572 0.556

PRESSURE RATIO @ 53000 RPM 7.10 7.00

FUEL TYPE : CPW 204 JET A-1
FUEL LHV : 18564. BTU/LB
S.G. : 0.810 @ 62. DEG F
OIL TYPE : PWA 521 TYPE II
OIL CONSUMPTION : 0.000 LB/HR
OIL PRESSURE AT 45000 RPM : 54.7 PSI
OIL TEMPERATURE AT 45000 RPM : 177. DEG F
MGT TRIM BIAS : 111.0 C DEG
T/M TRIM SLOPE : 0.934
T/M TRIM DATUM : -2.20 %

ACTUAL SPEC

ENGINE DRY WEIGHT : N/A 241.6 LBS

THE UNDERSIGNED CERTIFIES THAT THIS IS AN ACCURATE RECORD OF
THE EVENTS DURING THE TEST OF SECTION PCE-BH0029..

DATE 2 OCT 2020 TEST CELL OPERATOR :

Da Bayard SC WT74

INSPECTOR OR CERTIFIED OPERATOR :

[Signature] SC WT51

[Signature]

Anthony Denancourt
PWC AMO 20 00

(A1 9)

Export Classification: 9E991
Date: OCT 05 2020 Badge # 38147

TEST ACCEPTED

DATE OCT 05 2020

1. Autorité de l'aviation civile / Pays qui approuve le bon de sortie
 Approving Civil Aviation Authority / Country

Transport Canada
 Canada

**BON DE SORTIE AUTORISÉE
 AUTHORIZED RELEASE CERTIFICATE
 FORM ONE**

220241 BH0029

4. Nom et adresse de l'organisme - Organization Name and Address



Pratt & Whitney Canada Cie.
 Pratt & Whitney Canada Corp.
 7007, Chemin de la Savane
 St-Hubert, Québec
 Canada J3Y 3X7

S/O: 220241

3. N° de suivi du formulaire - Form Tracking No.
 5. Bon de travail/contrat/facture - Work order/contract/invoice

6. Article Item 0001	7. Description PW/207C TURBOSHAFT ENGINE	8. Numéro de la pièce Part No. 3053007-01	9. Cité City 0001	10. N° de série/lot Serial/lot No. PCE-BH0029	11. Situation / Travail Status / Work INSPECTED / TESTED
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12. Remarques - Remarks
 THIS TURBOSHAFT ENGINE HAS BEEN INSTECTED/TESTED IN AMW THE PW/207C OVERHAUL MANUAL REV. 24, MAINTENANCE MANUAL REV. 39 AND APPROVED DATA.

"Work has been carried-out in accordance with:"

EU regulations EASA under approval No. EASA. 145.7098

- CURRENT SERVICE LIFE IS:
TOTAL TIME SINCE NEW: 793.2 HRS
- TOTAL STARTS SINCE NEW: U/K
- TOTAL FLIGHTS SINCE NEW: U/K
- (Engine assembly consist of RGB s/n BH0029 and TM s/n BH0029)
- TEST RUN PERFORMED AND FOUND SATISFACTORY.

-REFER TO THE ENGINE LOGBOOK AND ITS ATTACHMENT(S) FOR FURTHER DETAILS.

13a. Le présent bon de sortie certifie que les articles indiqués ci-dessus ont été construits conformément à: Certificate that the items identified above were manufactured in conformity to: <input type="checkbox"/> Des données de conception approuvées et qu'ils peuvent être utilisés en toute sécurité. <input type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Des données de conception non approuvées indiquées à la case 12. <input type="checkbox"/> Non approved design data specified in block 12.	13b. Numéro de l'organisme agréé Approved Organization Number	13c. Date (jj/mm/aaaa - dd/mm/yyyy)	14a. <input checked="" type="checkbox"/> RAC 571.10 (certification après maintenance) - CAR 571.10 Maintenance Release. <input checked="" type="checkbox"/> Autres réglementation précisée à la case 12 - Other regulations specified in block 12. Le présent bon de sortie certifie que, sauf indication contraire à la case 12, le travail indiqué à la case 11 et décrit à la case 12, a été effectué conformément au Règlement de l'aviation Canadien. Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.	14b. Signature	14c. Numéro de l'organisme agréé Approved Organization Number AMO 20-00	14d. Nom - Name Anthony Desjardins AWC AMO 20 00 (9)	14e. Date (jj/mm/aaaa - dd/mm/yyyy) 5-Oct-2020
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* Responsabilité du monteur
 Le présent bon de sortie ne constitue pas une autorisation de montage
 The certificate does not constitute authority to install
 Le monteur qui travaille conformément à la réglementation d'un pays autre que celui spécifié à la case 1 doit s'assurer que la réglementation en question reconnaît la certification du pays ainsi spécifié.
 Insulators working in accordance with the national regulations of a country other than that specified in block 1 must ensure the regulations recognize certifications from the country specified
 Les déclarations des cases 13a et 14a ne constituent pas une certification de montage. Dans tous les cas, le dossier technique de l'aéronef doit inclure une certification de montage délivrée conformément à la réglementation nationale qui s'applique, avant que l'installation aéronautique puisse voler.
 Statements in block 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must include an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown

2
 Autorité de l'aviation civile / Pays qui approuve le bon de sortie
 Approving Civil Aviation Authority / Country

Transport Canada
 Transport Canada

2
 Nom et adresse de l'organisme - Organization Name and Address



Pratt & Whitney Canada Cie
 Pratt & Whitney Canada Corp.
 7007, Chemin de la Savane
 St-Hubert, Québec
 Canada J3Y 3X7

**BON DE SORTIE AUTORISÉE
 AUTHORIZED RELEASE CERTIFICATE
 FORM ONE**

3. N° de suivi du formulaire - Form Tracking No.
 220241 BH0029

5. Bon de travail/contrat/facture - Work order/Contract/invoice
 S/O: 220241

7. Description	8. Numéro de la pièce Part No.	9. Qté Qty	10. N° de série/lot Serial/Batch No.	11. Situation / Travail Status / Work
01 PW207C TURBOSHAFT ENGINE	3053007-01	0001	PCE-BH0029	INSPECTED / TESTED

Remarques - Remarks
 THIS TURBOSHAFT ENGINE HAS BEEN INSTECTED/TESTED IN AW THE PW207C
 OVERHAUL MANUAL REV. 24, MAINTENANCE MANUAL REV. 39 AND APPROVED DATA.

"Work has been carried-out in accordance with:"
 EU regulations EASA under approval No. EASA. 145.7098


IRRENT SERVICE LIFE IS:
 TOTAL TIME SINCE NEW: 793.2 HRS
 REF:
 TAL STARTS SINCE NEW: UK
 TAL FLIGHTS SINCE NEW: UK
 Engine assembly consist of RGB s/n BH0029 and TM s/n BH0029
 NOT RUN PERFORMED AND FOUND SATISFACTORY.

COPY

FER TO THE ENGINE LOGBOOK AND ITS ATTACHMENT(S) FOR FURTHER DETAILS.

Le présent bon de sortie certifie que les articles indiqués ci-dessus ont été construits conformément à
 Certifies that the items identified above were manufactured in conformity to:

- Des données de conception approuvées et qui's peuvent être utilisés en toute sécurité.
 Approved design data and are in condition for safe operation.
- Des données de conception non approuvées indiquées à la case 12.
 Non approved design data specified in block 12.

13c. Numéro de l'organisme agréé Approved Organization Number	13e. Date (jj/mm/aaaa - dd/mm/yyyy)	14a. <input checked="" type="checkbox"/> RAC 571.10 (certification après maintenance) - CAR 571.10 Maintenance Release. <input checked="" type="checkbox"/> Autres réglementation précisée à la case 12 - Other regulations specified in block 12. Le présent bon de sortie certifie que, sauf indication contraire à la case 12, le travail indiqué à la case 11 et décrit à la case 12, a été effectué conformément au Règlement de l'aviation Canadien. Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.	14b. Signature 	14c. Numéro de l'organisme agréé Approved Organization Number AMO 20-00
13d. Nom - Name	14d. Nom - Name Anthony Desjardins P.W.C. AMO 20 99	14e. Date (jj/mm/aaaa - dd/mm/yyyy) 5-Oct-2020		

13. Installateur responsable
 This certificate does not constitute authority to install

Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure the
 Statements in block 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft
 Certification issued in accordance with the applicable national regulations denote the aircraft may be flown

1. Autorité de l'aviation civile / Pays qui approuve le bon de sortie
 Approving Civil Aviation Authority / Country

Transport Canada
 Canada

**BON DE SORTIE AUTORISÉE
 AUTHORIZED RELEASE CERTIFICATE
 FORM ONE**

220241 BH0029

3. N° de suivi du formulaire - Form Tracking No.

4. Nom et adresse de l'organisme - Organization Name and Address



Pratt & Whitney Canada
 Une société de United Technologies/A United Technologies Company
 Pratt & Whitney Canada Coe
 7007 Chemin de la Savane
 St-Hubert, Québec
 Canada J3Y 3X7

5. Bon de travail/contrat de fabrication - Work order/contract invoice
 S/O: 220241

6. Article Item 0001	7. Description ENGINE ELECTRONIC CONTROL	8. Numéro de la pièce Part No. 1002904-2-101	9. Clés Qty 0001	10. N° de série/lot Serial/lot No. 05080223	11. Situation / Travail Status / Work INSPECTED/TESTED
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12. Remarques - Remarks

-VISUALLY INSPECTED IN AWW THE PW207C MAINTENANCE MANUAL REV.39

EU regulations EASA under approval No. EASA. 145.7098

"Work has been carried-out in accordance with:"

13a. Le présent bon de sortie certifie que les articles indiqués ci-dessus ont été construits conformément à: RAC 571.10 (certification après maintenance) - CAR 571.10 Maintenance Release.
 Certifies that the items identified above were manufactured in conformity to: Autres réglementation précisée à la case 12 - Other regulations specified in block 12.

Des données de conception approuvées et qu'ils peuvent être utilisés en toute sécurité.
 Approved design data and are in condition for safe operation.

Des données de conception non approuvées indiquées à la case 12.
 Non approved design data specified in block 12.

14a. RAC 571.10 (certification après maintenance) - CAR 571.10 Maintenance Release.
 Autres réglementation précisée à la case 12 - Other regulations specified in block 12.

Le présent bon de sortie certifie que, sauf indication contraire à la case 12, le travail indiqué à la case 11 et décrit à la case 12, a été effectué conformément au Règlement de l'aviation Canadien.
 Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.

13b. Signature

13c. Numéro de l'organisme agréé Approved Organization Number

14b. Signature

14c. Numéro de l'organisme agréé Approved Organization Number

13d. Nom - Name

13e. Date (jj/mm/aaaa - dd/mm/yyyy)

14d. Nom - Name

AI 9

14e. Date (jj/mm/aaaa - dd/mm/yyyy)

* Responsabilité du monteur

Le présent bon de sortie ne constitue pas une autorisation de montage

* Installer Responsibilities

This certificate does not constitute authority to install.

Le monteur qui travaille conformément à la réglementation d'un pays autre que celui spécifié à la case 1 doit s'assurer que la réglementation en question reconnaît la certification du pays ainsi spécifié

Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure the regulations recognize certifications from the country specified.

Les déclarations des cases 13a et 14a ne constituent pas une certification de montage. Dans tous les cas, le dossier technique de référence doit inclure une certification de montage élaborée conformément à la réglementation nationale qui s'applique, avant que l'installation nationale puisse valoir

Statements in block 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft construction issued in accordance with the applicable national regulations describe the aircraft may be flown

Service Centre St-Hubert
T.C. AMO Approval No. 20-00

Pratt & Whitney Canada Corp.
SERVICE CENTRE ST-HUBERT
7007 de la Savane
St-Hubert, Quebec,
Canada J3Y 3X7

List of Service Bulletins and Special Instruction incorporated this visit.

Sales Order: 220241

Customer: HelicopterBuyer Inc.

Module Name: REDUCTION GEARBOX MODULE

Print Date: 05-OCT-2020

Model: PW207C

Page: 001 of 001

Serial Number: BH0029

Document No.	Revision #	Class	Description
SB A28341 000	02	3	OIL SHUT-OFF VALVE - INSPECTION OF.

I hereby certify that the above modifications and directives have been incorporated in this engine as per the manufacturer's recommendations.

Authorized Inspector:

 Anthony Denoncourt
PWC AMO 20-00

AI
9

Export Control Classification: This document contains no technical data.

Service Centre St-Hubert
T.C. AMO Approval No. 20-00

Pratt & Whitney Canada Corp.
SERVICE CENTRE ST-HUBERT
7007 de la Savane
St-Hubert, Quebec,
Canada J3Y 3X7

List of Service Bulletins and Special Instruction incorporated this visit.

Sales Order: 220241

Customer: HelicopterBuyer Inc.

Module Name: TURBOMACHINERY MODULE

Print Date: 05-OCT-2020

Model: PW207C

Page: 001 of 001

Serial Number: BH0029

Document No.	Revision #	Class	Description
SB 28360 000	00	3	SHIPPING CAPS FOR SHIPPING CONTAINER - R
SB 28372 000	04	3	FUEL MNGT MOD, (MSS) - RTV SEALING CAVITY
SB A28341 000	02	3	OIL SHUT-OFF VALVE - INSPECTION OF.

I hereby certify that the above modifications and directives have been incorporated in this engine as per the manufacturer's recommendations.

Authorized Inspector: 

Anthony Denoncourt
PWC AMO 20-00

A1
9

Export Control Classification: This document contains no technical data.

Module History Log Card

P&WC 2392 (2007-05)



Pratt & Whitney Canada

A United Technologies Company

Pratt & Whitney Canada Cie
Pratt & Whitney Canada Corp
7007, Chemin de la Savane
St. Hubert, Québec
Canada J3Y 3X7

Designation	TURBOMACHINE
Part Number	3053006

Serial Number	BH0029
Engine Model	PW207C
Sales Order	220241

Last Work Carried out	New Repair Overhaul	<input checked="" type="checkbox"/>	Trim Values:	TRIM 111.0 °C BIAS:	Insp Stamp	Anthony Denoncourt PW/C A320 20-00	
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MODULE

Time since new:	793.2	Time Since Overhaul:	N/A	Total of Starts:	U/K
Warranty Expired:				Total of Flights:	U/K

LIFE LIMITED PARTS

Designation	Part number	Serial number	Total cycles	Cycle limit	Remaining
IMPELLER	3074666-01	N/D	15	15000	14985
C.T. DISC	3048999-01	N/D	1535	10000	8465
P.T. DISC	3044188-01	N/D	1673	15000	13327
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					

LIFE LIMITED PARTS CHANGED

Designation	Part number	Serial number	Date installed	T.C.S.N.	Cycles remaining
IMPELLER	N/A	N/A	N/A	N/A	N/A
C.T. DISC	N/A	N/A	N/A	N/A	N/A
P.T. DISC	N/A	N/A	N/A	N/A	N/A
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					

EXPORT CLASSIFICATION: 9E991
Date: Oct 05, 2020 Badge: 38147

Module History Log Card

P&WC 2392 (2007-05)



Pratt & Whitney Canada
A United Technologies Company

Pratt & Whitney Canada Cie.
Pratt & Whitney Canada Corp.
7007, Chemin de la Savane
St. Hubert, Québec
Canada J3Y 3X7

Designation	REDUCTION GEARBOX
Part Number	3053005

Serial Number	BH0029
Engine Model	PW207C
Sales Order	220241

Last Work Carried out	New Repair Overhaul	<input checked="" type="checkbox"/>	Trim Values:	SLOPE: 0.934 DATUM: -2.20%	Insp Stamp	Anthony Desrosiers PWC AMU 20-00	
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MODULE

Time since new:	793.2	Time Since Overhaul:	N/A	Total of Starts:	N/A
Warranty Expired:				Total of Flights:	N/A

LIFE LIMITED PARTS

Designation	Part number	Serial number	Total cycles	Cycle limit	Remaining
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					

LIFE LIMITED PARTS CHANGED

Designation	Part number	Serial number	Date installed	T.C.S.N.	Cycles remaining
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					
NOT APPLICABLE					

EXPORT CLASSIFICATION: 9E991
Date: Oct 05, 2020 Badge: 38147



**Liste des pièces remplacées
List of Replaced Parts**

Dossier qualité - Quality Record

P&WC JR3-6934-E (2012-10)

Date 2020/10/05

N° de série Serial No.	Module	Modèle Model	Bulletin de vente Sales Order No.	Client Customer
BH0029	TM	PW207C	220241	HelicopterBuyer Inc.

N° de la pièce Part No.	Designation de la pièce Part Description	Qté Qty	Non Fact. Not Chrg.	Sub. S. Flag
NEW BK-PW206-207-KIT	KIT ASSY, CONTAINER (PW206/207 SERIES)	1		

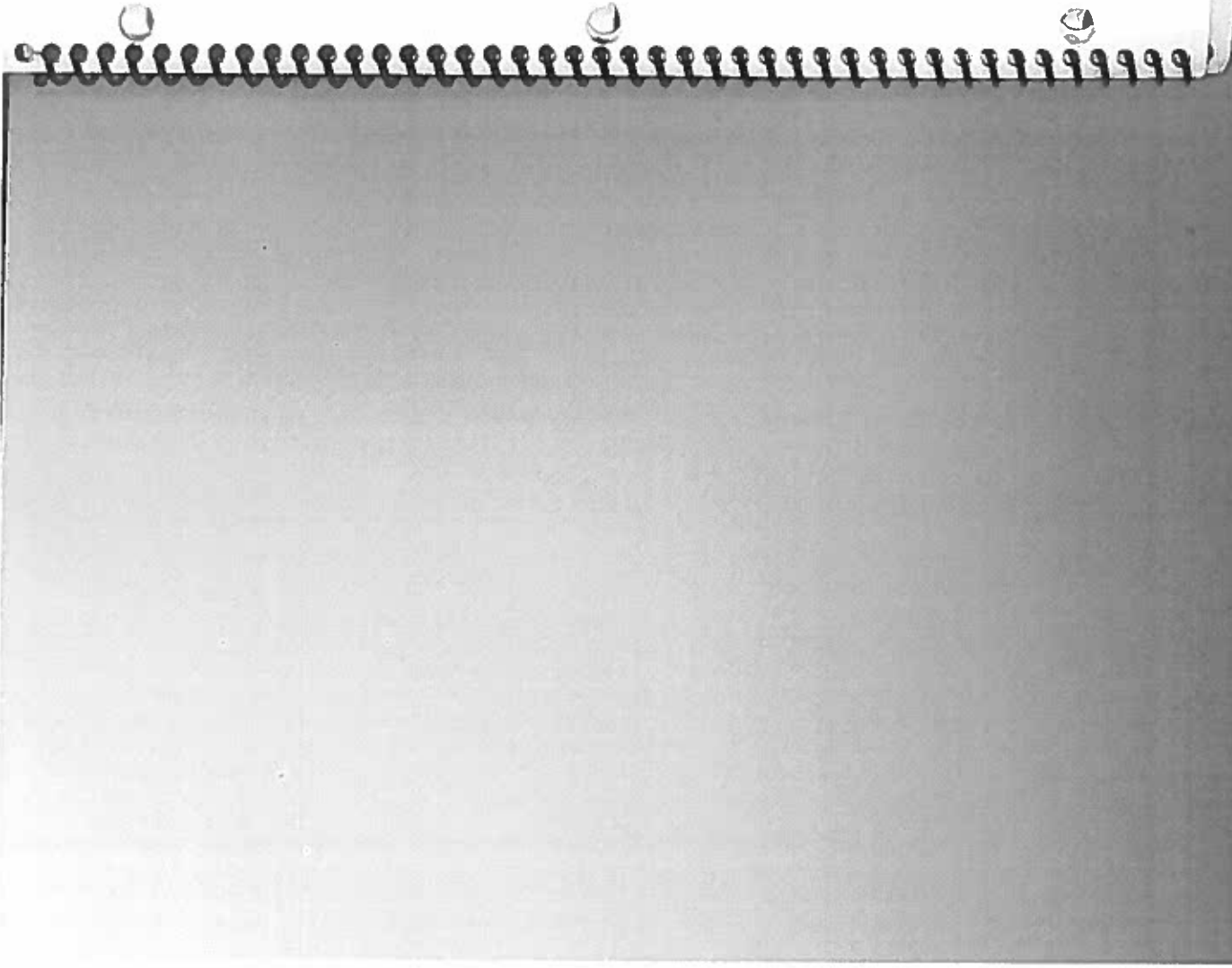
J 2020-10-05 10:31:57 R3 2020-10-05 10:31:57 PR1 400 PW38147 opt/uniq/queue/tmp/mfd58100411120954B

Fin du document
End-of-document

Export Control Classification: This document contains no technical data.

ENGINE MAINTENANCE RECORD

PREVIOUS	T.S.N.:	T.S.O.:																																		
DATE	AIR TIME	T.S.N.	MAINTENANCE				SIGN	LIC. #	OR STAMP																											
21 JUN 2012		793.2	CSN	<div style="border: 1px solid black; padding: 5px;"> <div style="text-align: right; font-size: small;"> MTU Maintenance Berlin-Brandenburg GmbH Dr.-Ermel-Zimmermann-Strasse 2 14974 Ludwigshofe Germany </div> <table border="1" style="width: 100%; border-collapse: collapse; font-size: x-small;"> <thead> <tr> <th>Description</th> <th>Engine S/N</th> <th>T.S.N.</th> <th>CSN I</th> <th>CSN C</th> <th>CSN P</th> </tr> </thead> <tbody> <tr> <td>TURBOSHAFT ENGINE PW 207C</td> <td>PCE-BH0029</td> <td>793.2</td> <td>15</td> <td>1535</td> <td>1873</td> </tr> <tr> <td></td> <td></td> <td></td> <td>TSD</td> <td>CSO I</td> <td>CSO E</td> <td>CSO P</td> </tr> <tr> <td></td> <td></td> <td></td> <td>N/A</td> <td>N/A</td> <td>N/A</td> <td>N/A</td> </tr> </tbody> </table> <p style="font-size: x-small; margin-top: 5px;"> Repair and test performed due to "Npl Overspeed" and 12 month inspection by MTU Maintenance Berlin - Brandenburg GmbH, Dr.-Ermel-Zimmermann-Strasse 2, 14974 Ludwigshofe - Germany - The maintenance described above has been performed i & w the applicable standards of airworthiness </p> <p style="font-size: x-small; margin-top: 5px;"> W/O: 0054-12 Date: 21 JUN 2012 Preservation date: 18 JUN 2012 Long term preservation performed i & w MM, Chapter 72-00-00 - Servicing, for "Engines inactive for periods exceeding 90 days" Preservation period is unlimited pending on color of humidity indicator (ref. to MM) </p> <div style="text-align: right; margin-top: 5px;"> <div style="display: inline-block; vertical-align: middle; font-size: x-small; margin-left: 5px;"> Approved Inspector FAA No. MT7Y352J DE.145.0003 </div> </div> </div>				Description	Engine S/N	T.S.N.	CSN I	CSN C	CSN P	TURBOSHAFT ENGINE PW 207C	PCE-BH0029	793.2	15	1535	1873				TSD	CSO I	CSO E	CSO P				N/A	N/A	N/A	N/A			
Description	Engine S/N	T.S.N.	CSN I					CSN C	CSN P																											
TURBOSHAFT ENGINE PW 207C	PCE-BH0029	793.2	15					1535	1873																											
			TSD	CSO I	CSO E	CSO P																														
			N/A	N/A	N/A	N/A																														
			I: 15																																	
			C: 1535																																	
			P: 1673																																	
TOTALS			BROUGHT FORWARD				Page 8 of 48																													





P&WC 6481 (2004-05)

Fabricant - Manufacturer PRATT AND WHITNEY CANADA		Désignation - Description: TURBOSHAFT ENGINE (INCLUDING RGB AND T.M. MODULE)		Modèle - Model: PW207C		N° de série - Serial No.: PCE-BH0029	
Bon de vente - Sales order: 220241		T9N 793.2	CSN N/A	SSN U/K	FSN U/K		
Travail effectué - Work performed: INSPECTED / TESTED		T50 N/A	CSO N/A	SSO N/A	FSO N/A		

THIS TURBOSHAFT ENGINE HAS BEEN INSPECTED, MODIFIED, TESTED AND PROCESSED IN AWW PW207C
OVERHAUL MANUAL REV 24, MAINTENANCE MANUAL REV 39 AND APPROVED DATA.

- WORK PERFORMED WAS LIMITED TO ENGINE TEST IN AWW THE OVERHAUL MANUAL
- ALL CANADIAN AD'S WERE VERIFIED
- TEST RUN PERFORMED AND FOUND SATISFACTORY
- P T VANE RING AREA 9.28 TOOL CAVITY N/D
- C T VANE RING AREA 3.74
- MGT TRIM BIAS 111.0 °C
- TRIM SLOPE 0.934 TRIM DATUM -2.20%

Anthony Desrosiers (AI 9)
PWC: AMO 20 00

5-Oct-2020

Date

Vérificateur autorisé
Authorized Inspector T.C. AMO No 20-00

Export Control Classification:	9E991
5-Oct-2020	Badge 38147